



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D044-662-013
Job Sheet 167423



Part No: D044-662-013

Job Qty: 2 ea

Part Name: R44 Bearpaws - Large



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Valley B Aviation (CVALL02)

PO Box 689 Manning, AB, T0H 2M0 Canada ph:(780) 836-4309 fx:(780) 836-4397.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/17/17	0.00	0.00	Start Up Stores/Pkg1		
110	Packaging	2 pcs		11/17/17	0.00	0.00	Packaging1		
120	QC	2 pcs		11/17/17	0.00	0.00	QC4		
125	DC	2 pcs		11/17/17	0.00	0.00	DC		
130	Packaging	2 pcs		11/17/17	0.00	0.00	Packaging3		
140	QC21-FG	2 Ea		11/17/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD044-662-013 CHG 002
Descriptions: 130 - Identify and pack for shipping as per PPP D044-662-013

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ AN4-14A-1m138408.80	8	218	0	0
	✓ AN4-15A-5009207	8	86	0	0
	✓ D2529-5009207	16	294	0	0
	✓ D3529-1-165220	4	4	0	0
	✓ D3556-1-5009188	8	20	0	0
	✓ D3601-1-5009184	16	56	0	0
	✓ D4953-1-5009176	8	144	0	0
	✓ MS21042L4-5009148	16	931	0	0
	✓ NAS1149D0463J-5009139	16	1,949	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 12:00 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S009227



R44 Bearpaws – Large

PART NO: D044 – 662 – 013
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/13/17
Job No: 167423

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)